

## VHM-Formenbau-Kopierfräser 15° mit Eckenradius

E.7801.1



Solid carbide profile cutters 15° with corner radius for moulds

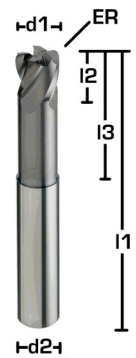
Frezy z węglika spiekanego czterostrzowe 15° z promieniem na czole do form i kopiowania

Frese a copiare MD 15° con raggio d'angolo per stampi

Fresas de metal duro de 15° para moldes, con radio lateral para copiado

Karbür Kalıp Kopya Frezesi 15°, Köşe Radyüsü

Фрезы концевые копируемые (15°) удлиненные, для высокоскор. обр. сталей и чугуна до 65 HRC



Schnittwerte Seite 71123  
Cutting data page 7123

| Material | 1.1 | 1.2 | 1.3 | 1.4 | 1.5 | 1.6 | 1.7 | 1.8 | 1.9 | 2.1 | 2.2 | 3.1 | 3.2 |
|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Material | 3.3 | 4.1 | 4.2 | 4.3 | 4.4 | 4.5 | 4.6 | 5.1 | 5.2 | 6.1 | 6.2 | 6.3 |     |

| d1    | ER   | l2   | l3    | d3    | l1    | d2 h6 | Artikelnummer<br>Article-No. | €<br>Stück / piece |
|-------|------|------|-------|-------|-------|-------|------------------------------|--------------------|
| 4.00  | 0.32 | 1.50 | 20.00 | 3.40  | 57.00 | 6.00  | E.7801.1.0400                | 52.40              |
| 5.00  | 0.40 | 2.00 | 20.00 | 4.20  | 57.00 | 6.00  | E.7801.1.0500                | 52.40              |
| 6.00  | 0.50 | 2.50 | 25.00 | 5.00  | 57.00 | 6.00  | E.7801.1.0600                | 52.40              |
| 8.00  | 0.65 | 3.00 | 25.00 | 6.70  | 63.00 | 8.00  | E.7801.1.0800                | 68.60              |
| 10.00 | 0.80 | 4.00 | 35.00 | 8.70  | 72.00 | 10.00 | E.7801.1.1000                | 81.90              |
| 12.00 | 1.00 | 5.00 | 40.00 | 10.00 | 83.00 | 12.00 | E.7801.1.1200                | 114.30             |
| 16.00 | 1.30 | 6.00 | 45.00 | 13.50 | 92.00 | 16.00 | E.7801.1.1600                | 176.10             |

## VHM-Formenbau-Kopierfräser 15° mit Eckenradius

E.7802.1



Solid carbide profile cutters 15° with corner radius for moulds

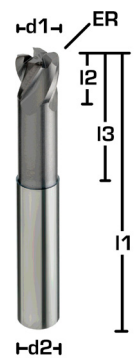
Frezy z węglika spiekanego czterostrzowe 15° z promieniem na czole do form i kopiowania

Frese a copiare MD 15° con raggio d'angolo per stampi

Fresas de metal duro de 15° para moldes, con radio lateral para copiado

Karbür Kalıp Kopya Frezesi 15°, Köşe Radyüsü

Фрезы концевые копируемые (15°) удлиненные, для высокоскор. обр. сталей и чугуна до 65 HRC



Schnittwerte Seite 71123  
Cutting data page 7123

| Material | 1.1 | 1.2 | 1.3 | 1.4 | 1.5 | 1.6 | 1.7 | 1.8 | 1.9 | 2.1 | 2.2 | 3.1 | 3.2 |
|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Material | 3.3 | 4.1 | 4.2 | 4.3 | 4.4 | 4.5 | 4.6 | 5.1 | 5.2 | 6.1 | 6.2 | 6.3 |     |

| d1    | ER   | l2   | l3    | d3    | l1     | d2 h6 | Artikelnummer<br>Article-No. | €<br>Stück / piece |
|-------|------|------|-------|-------|--------|-------|------------------------------|--------------------|
| 4.00  | 0.32 | 1.50 | 40.00 | 3.40  | 80.00  | 6.00  | E.7802.1.0400                | 54.30              |
| 5.00  | 0.40 | 2.00 | 40.00 | 4.20  | 80.00  | 6.00  | E.7802.1.0500                | 54.30              |
| 6.00  | 0.50 | 2.50 | 45.00 | 5.00  | 80.00  | 6.00  | E.7802.1.0600                | 54.30              |
| 8.00  | 0.65 | 3.00 | 55.00 | 6.70  | 90.00  | 8.00  | E.7802.1.0800                | 72.40              |
| 10.00 | 0.80 | 4.00 | 60.00 | 8.70  | 100.00 | 10.00 | E.7802.1.1000                | 94.30              |
| 12.00 | 1.00 | 5.00 | 65.00 | 10.00 | 110.00 | 12.00 | E.7802.1.1200                | 133.30             |
| 16.00 | 1.30 | 6.00 | 80.00 | 13.50 | 130.00 | 16.00 | E.7802.1.1600                | 198.00             |